

Accelerating and Stabilizing the Vapor-Liquid Equilibrium (VLE) Calculation in Compositional Simulation of Unconventional Reservoirs Using Deep Learning Based Flash Calculation

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Accelerating and Stabilizing the Vapor-Liquid Equilibrium (VLE) Calculation in Compositional 1

2 Simulation of Unconventional Reservoirs Using Deep Learning Based Flash Calculation

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- 9 10

11 Abstract

12 The flash calculation with large capillary pressure often turns out to be time-consuming and 13 unstable. Consequently, the compositional simulation of unconventional oil/gas reservoirs, where large 14 capillary pressure exists on the vapor-liquid phase interface due to the narrow pore channel, becomes 15 a challenge to traditional reservoir simulation techniques. In this work, we try to resolve this issue by 16 combining deep learning technology with reservoir simulation. We have developed a compositional 17 simulator that is accelerated and stabilized by stochastically-trained proxy flash calculation.

18 We first randomly generated 300,000 data samples from a standalone physical flash calculator. 19 We have constructed a two-step neural network, in which the first step is the classify the phase 20 condition of the system and the second step is to predict the concentration distribution among the 21 determined phases. Each network consists of four hidden layers in between the input layer and the 22 output layer. The network is trained by Stochastic Gradient Descent (SGD) method with 100 epochs.

23 With given temperature, pressure, feed concentration pore radius, the trained network predicts 24 the phases and concentration distribution in the system with very low computational cost. Our results 25 show that the accuracy of the network is above 97% in the metric of mean absolute percentage error. 26 The predicted result is used as the initial guess of the flash calculation module in the reservoir 27 simulator. With the implementation of the deep learning based flash calculation module, the speed of 28 the simulator has been effectively increased and the stability (in the manner of the ratio of 29 convergence) has been improved as well.

30 **Keywords**

31 Flash calculation; unconventional reservoirs; deep learning; proxy calculation; reservoir simulation

32 1. Introduction

33 The oil and gas stored in unconventional reservoirs has some unique transport mechanism and 34 phase behavior, including the pore confine effect [1,2], the large capillary pressure effect [3,4], 35 multiscale pore structures [5] and gas slippage effect [6–9]. Moreover, the prediction of the complex

36 phase behaviors in unconventional reservoirs requires compositional modeling, of which the flash 37 calculation is an essential yet time-consuming portion. To improve the speed as well as the stability of 38 the flash calculation, several techniques have been adopted, including reduction method [10], phase 39 stability test [11] and so on. Recently, the fast-arising artificial intelligence (AI) techniques have drawn 40 the attention of researchers. Particularly, the fast development of the optimization algorithm, as well as 41 hardware infrastructure, have greatly promoted the advance of stochastic learning techniques. The 42 rapid development of GPU enables the training of deep learning (DL) networks (also known as Artificial 43 Neural Network (ANN)) [12]. There are several trials of combining AI with flash calculation. Gaganis et 44 al. [13,14] are among the first to propose the application of neural network approach in developing 45 proxy flash calculation. In their work, support vector classifier (SVC) is used to conduct phase stability 46 test and a single layer ANN network is used to replace the physical flash calculation for liquid-vapor 47 phase equilibrium calculation. Kashinath et al. [15] further improved Gaganis et al.'s model by bringing 48 out a novel framework to conduct an isothermal flash calculation. In their work, the relevance vector 49 machine [16] is combined with an single-layer artificial neural network. The former technique is used to 50 classify phase condition, while the latter is used to determine the concentration distribution. All these 51 proxy models have shown sound accuracy and have been successfully implemented into reservoir 52 simulators, improving the speed of compositional simulation. Moreover, El-Sebakhy [17] and Rafiee-53 Taghanaki et al. [18] used the support vector machine technique [19–22] to predict the PVT properties 54 of crude oil, including gas oil ratio, oil volume factor, density and so on. Artificial neural networks have 55 also been used to predict the PVT behavior of crude oil [23] and gas mixtures [24]. Nikravesh et al. [25] 56 reviewed the applications of artificial intelligence techniques in the exploration and development of 57 petroleum reservoirs.

58 In this work, we further extend the work listed above to the compositional simulation of 59 unconventional reservoirs with large capillary pressure effect. We have developed a deep-learning 60 based flash calculation module (proxy flash calculation) for the prediction of phase behaviors of oil and 61 gas in unconventional reservoirs. This proxy flash calculation adopts multi-layer fully connected layers to regress the training data. The input parameters of our model include pressure, temperature, feed 62 63 concentration and pore radius. The accuracy of the network is above 97% in the metric of mean 64 absolute percentage error. The proxy flash calculation module is used as a preconditioner of the 65 physical flash calculation and has been implemented in a reservoir simulator. We have also compared the performance of the network with different number of hidden layers. The novelty of this work lies in 66 67 the implementation of the deep learning based flash calculation module as a preconditioner for both 68 phase condition detection and concentration determination, which improves the speed as well as the 69 stability of compositional simulation of unconventional reservoirs while maintaining the same results as 70 physical flash calculation.

This paper is organized as follows. In Chapter 2, we present the physical flash calculation used to train the network. In Chapter 3, we describe the structure, training as well as results of our deeplearning based flash calculation module. In Chapter 4, we describe the implementation of the developed module into an in-house reservoir simulator. In Chapter 5, we present the results of field scale reservoir simulation. In Chapter 6, we summarize and conclude this work.

76

77 2. Forward modeling

In this section, we briefly introduce the governing equations and flash calculation module usedfor the forward modeling.

80 **2.1. Flow governing equations**

The reservoir simulator used in this work is named as MSFLOW_CO2 [3,26,27]. MSFLOW_CO2 is a general three-dimensional reservoir simulator for the simulation of complex multiphase flow in porous media. Based on the law of mass conservation, the flow governing equations of MSFLOW_CO2 describe the transport of hydrocarbon components in a petroleum reservoir. For a vapor-liquid compositional system with N_c components, the mass conservation equation for component *k* is as below

87
$$\frac{\partial}{\partial t} \left(\phi \sum_{\beta} S_{\beta} \rho_{\beta} x_{\beta}^{k} \right) = \nabla \cdot \left[-K_{a} \frac{K_{r\beta} \rho_{\beta}}{\mu_{\beta}} \left(\nabla P_{\beta} - \rho_{\beta} \vec{g} \right) x_{\beta}^{k} \right] + q^{k}, \quad \beta = L, G, \quad k = 1, .., N_{C}$$

where ϕ is the rock porosity. β is the phase index referring to the liquid (L) or vapor/gas (G) phase. S_{β} and ρ_{β} are the saturation and density of phase β , respectively. $K_{r\beta}$, μ_{β} and P_{β} are the relative permeability, viscosity and pressure of phase β , respectively. K_a is the apparent permeability. While for the liquid phase, K_a is the same as the rock absolute permeability K_{∞} , for the vapor phase, K_a = $K_{\infty}(1+b/p)$, in which *b* is the Klinkenberg parameter. x_{β}^k is the mole concentration of component *k* in phase β . \vec{g} is the gravity term and *q* is the sink/source term. In this work the pore compressibility is temporally ignored.

95 In MSFLOW_CO2, Equation 1 is discretized and solved by the Integrated Finite Difference (IFD) 96 method, the details of which can be found in Ref. [28]. The flow between the rock matrix and the 97 fracture system is described by the dual-porosity model [29]. The nonlinear system resulted from the 98 discritization of IFD is solved by Newton-Raphson's approach. Within each nonlinear iteration, the 99 resulted linear system is solved by a multiscale linear solver [30].

100 2.2. Flash calculation with capillary pressure

101 In a compositional reservoir simulator, given the pressure (P), temperature (T) and mole 102 concentration of each component (z_i) , the flash calculation module predicts the phase condition as well 103 as the concentration of each component in each phase.

104 In this work, we consider a two-phase system with vapor (V) and liquid (L) phase. The mole 105 concentration of a component in the vapor (gas) phase and in the oil (liquid) phase is denoted respectively as y_i and x_i. Meanwhile, the total mole concentration of the vapor phase and the oil phase 106 107 is denoted as n_V and n_L respectively. We then have the following relationship.

$$108 z_i = x_i n_L + y_i n_V 2$$

109 The phase behavior of fluids stored in unconventional reservoirs is unlike that in conventional 110 reservoirs. In the narrow pores of unconventional reservoirs, the capillary pressure P_c between phases 111 can be no longer ignored [31,32]. For simplicity, in this work, the capillary pressure, which is the difference between the vapor pressure p^{V} and the oil phase pressure p^{L} , is calculated as below, 112 113 assuming the oil phase is the wetting phase.

114
$$P_c = p^V - p^L = \frac{2\sigma_{VL} cos\theta}{r}$$

In the above equation, σ_{VL} is the interfacial tension between the vapor phase and the liquid phase. θ is 115 the contact angle and *r* is the pore radius. 116

117 σ_{vL} is calculated using the model from the work of Macleod [33] and Sugden [34], as follows

118
$$\sigma_{VL} = \left(P_a^L \rho^L - P_a^V \rho^V\right)^V = \left(\rho^L \sum_{i=1}^{N_c} x_i P_{a,i} - \rho^V \sum_{i=1}^{N_c} y_i P_{a,i}\right)^V$$

where ρ^L and ρ^V is the molar density of the liquid phase and the vapor phase respectively. P_a^L and P_a^V 119 is the parachor for the liquid phase and the vapor phase respectively. $P_{a,i}$ is the parachor of component 120 121 *i*, the value of which is listed in Table A.2. ν is a parameter that is by default set to be 3.6 [35].

At the equilibrium condition, the fugacity of component *i* in the vapor phase f_i^{ν} and in the liquid 122 phase f_i^l should be equal, as 123

$$124 \qquad f_i^v = f_i^l$$

125 We introduce the fugacity coefficient of component *i* in the vapor phase and the liquid phase, as

$$126 \qquad \Phi_i^V = \frac{f_i^V}{y_i p^V}$$

$$127 \qquad \Phi_i^L = \frac{f_i^L}{x_i p^L} \tag{7}$$

Moreover, the equilibrium ratio is defined as

129
$$K_{i} = \frac{y_{i}}{x_{i}} = \frac{f_{i}^{V} / (\Phi_{i}^{V} p^{V})}{f_{i}^{L} / (\Phi_{i}^{L} p^{L})} = \frac{\Phi_{i}^{L} p^{L}}{\Phi_{i}^{V} (p^{L} + P_{c})}$$

By combining Equation 5 and Equation 8 and considering the constraints that $\sum_{i=1}^{N_c} z_i = \sum_{i=1}^{N_c} y_i = \sum_{i=1}^{N_c} x_i = 1$,

we can derive the Rachford-Rice equation as

132
$$\sum_{i=1}^{N_{c}} \frac{z_{i}(K_{i}-1)}{n_{L}+K_{i}(1-n_{L})} = 0$$

- In this work, Peng-Robin equation of state (PR-EOS) [36] without volume factor correction is used for
- the calculation of the PVT properties of oil and gas. PR-EOS is a widely adopted cubic equation of
- state. For phase β (vapor or liquid), the compressibility can be formulated as

136
$$(Z^{\beta})^{3} + (B^{\beta} - 1)(Z^{\beta})^{2} + (A^{\beta} - 3(B^{\beta})^{2} - 2B^{\beta})Z^{\beta} - (A^{\beta}B^{\beta} - (B^{\beta})^{2} - (B^{\beta})^{3}) = 0....\beta = L, V$$
 10

where the term A^{β} and B^{β} are defined as follows

138
$$A^{\beta} = \frac{a_m p^{\beta}}{R^2 T^2}$$
139
$$B^{\beta} = \frac{b_m p^{\beta}}{PT}$$

139
$$B^{\beta} = \frac{b_m p}{RT}$$

In the above equations, Z^{β} is the compressibility of phase β . the terms a_m and b_m are defined as

follows as

143
$$a_m = \sum_{i=1}^{N_C} \sum_{j=1}^{N_C} z_i z_j a_{ij}$$
 13

145
$$a_{ij} = (1 - k_{ij})\sqrt{\alpha_i a_i \alpha_j a_j}$$
 14

147
$$a_i = 0.45724 \frac{R^2 T_{C_i}^2}{P_{C_i}}$$
 15

149
$$\alpha_i = \left[1 + S_i^* \left(1 - \sqrt{T_{C_i}/T}\right)\right]^2$$
 16

150
$$S_i^* = 0.37464 + 1.54226\omega_i - 0.26992\omega_i^2$$

$$151 \qquad b_m = \sum_{i=1}^{N_c} b_i \tag{18}$$

152
$$b_i = 0.0778 \frac{RT_{C_i}}{P_{C_i}}$$
 19

where *R* is the gas constant. ω is the acentric factor. k_{ij} is the binary interaction coefficient between component *i* and the component *j*. T_c and P_c is the critical temperature and critical pressure

respectively. The critical properties for the hydrocarbon used in this work are from NIST data [37]. The

156 lartest root of the cubic equation is assigned to the compressibility of the vapor phase, while the

smallest root is assigned to the compressibility of the liquid phase. Based on the assumption ofisothermal flash calculation, in PR-EOS, the fugacity coefficients are calculated as

159
$$\ln(\Phi_{i}^{\beta}) = \frac{b_{i}(Z^{\beta}-1)}{b_{m}} - \ln(Z^{\beta}-B^{\beta}) - \frac{A^{\beta}}{2\sqrt{2}B^{\beta}} \left(\frac{2\Psi_{i}}{a_{m}} - \frac{b_{i}}{b_{m}}\right) \ln\left(\frac{Z^{\beta}+(1+\sqrt{2})B^{\beta}}{Z^{\beta}-(1-\sqrt{2})B^{\beta}}\right)$$
20

160 In the above equation, the term Ψ_i is

161
$$\Psi_i = \sum_j x_j \sqrt{a_i a_j \alpha_i \alpha_j} \left(1 - k_{ij} \right)$$
21

162 The initial guess of the equilibrium ratio K_i^0 is calculated by Wilson's equation

163
$$K_i^0 = \frac{p_{ci}}{p} \exp\left(5.37(1+\omega_i)\left(1-\frac{T_{ci}}{T}\right)\right)$$
 22

164 Initially, the capillary pressure is set to be 0.

Prior to the flash calculation, a Gibbs energy based phase stability test is performed to preliminarily determine the single phase region. The approach used here follows the work of Sherafati and Jessen [35]. The tangent plane distance (TPD) based on Michelsen's formulation [38] is as follows

168
$$TPD(\mathbf{z}_{T}) = \sum_{i=1}^{N_{C}} z_{Ti} \left[\mu_{i}^{T} \left(\mathbf{z}_{T}, P^{T} \right) - \mu_{i}^{z} \left(\mathbf{z}, P^{z} \right) \right]$$
23

169 where \mathbf{z} and \mathbf{z}_{T} refers to the mole concentration of the feed and a trial phase, respectively. μ_{i}^{T} and μ_{i}^{z} is

170 the fugacity of component *i* in the trial phase and the feed respectively. P^{T} and P^{z} is the trial phase

171 pressure and the reference pressure respectively. By switching the variable $\ln Z_i^T = \ln z_i^T - k$ where k is

- the reduced value of the tangent plane distance at the stational points of Equation 23, the above
- 173 equation can be expressed as

174
$$TPD(\mathbf{Z}_T) = 1 + \sum_{i=1}^{N_C} Z_{T_i} \Big[\ln Z_{T_i} + \ln \varphi_i^T + \ln P^T - (\ln z_i + \ln \varphi_i + \ln P^z) - 1 \Big]$$
 24

175 where φ_i and φ_i^T denotes the fugacity coefficient of component *i* in the feed and the trial phase,

176 respectively. Finding the stationary points of TPD is equivalent to solving the below equation

177 $\ln Z_{Ti} + \ln \varphi_i^T + \ln P^T - (\ln z_i + \ln \varphi_i + \ln P^z) = 0$

- 178 The above equation is iteratively solved by an accelerated direct substitution approach based on
- dominant eigenvalue method, as described by Orbach and Crowe [39]. It should be noticed that, unlike
 the phase stability test without capillary pressure, the solution of Equation 25 should take the pressure
- difference between the trial phase and the feed into consideration, as $P^T P^Z = \pm P_c$. The sign before
- 182 the capillary pressure is positive if the trial phase is the non-wetting (vapor) phase and the feed is the
- 183 wetting (liquid) phase. The sign is negative if the trial phase and the feed is wetting phase and non-
- 184 wetting phase respectively.

Based on the solution of the Rachford-Rich equation and the capillary pressure equation, the fugacities, as well as densities of the fluids, are obtained. The algorithm iteratively tunes the solution to minimize the residual of the equilibrium ratio as well as the capillary pressure until certain criteria are satisfied. In this work, the criterion of the convergence of the equilibrium ratio is set as

189
$$\sum_{i} \left| \frac{K_{i}}{K_{i}^{*}} - 1 \right| \le 1.0e^{-4}$$
 26

where K_i^* is the equilibrium ratio solved at the previous iteration step. A flowchart of the K-value based flash calculation with capillary pressure effect is shown in Figure 1. The parameters, including binary interaction factor and parachor values, for the physical flash calculation are listed in Appendix A. As an example, the phase envelops of n-Decane-CO₂ binary mixture with and without the capillary pressure are shown in Figure 2. Our results match well with experimental results [40].

195



197 Figure 1 Flowchart of the K-value based flash calculation with capillary pressure effect.



- 199 200
- 201
- 202

203 **3. Proxy flash calculator**

204 **3.1. General information**

In this work, we have developed a data-driven flash calculation module based on deep learning techniques to improve the speed and convergence performance of the flash calculation in the unconventional reservoirs. In the new framework, the initial guess of the flash calculation is obtained from a stochastically trained neural network instead of Wilson's equation. We use deep-learning based stochastic training technique to develop the proxy simulator. We have trained a neural network, which has an input layer, an output layer, and four hidden layers. Within each layer, there are several neurons (elements). All neurons belonged to two neighboring layers are fully connected, as shown in Figure 3.

212 The neural network adopts fully connected (dense) layers and is trained as a standalone 213 module. Once trained, the neural network predicts the phase condition, capillary pressure as well as 214 concentration distribution by simple interpolations. As will be shown in the later chapters, the accuracy 215 of the developed network is above 97%. Therefore, a much more accurate initial guess for the flash 216 calculation can be obtained. The fully connected layers are an imitation of human's neural system. 217 Each element within the network has one weight value and one bias value, indicating the 'contribution' 218 of the element. In the fully connected layers, each element is connected to all elements belonged to its 219 neighboring layers. Activation functions are used between layers. For a given set of input parameters, 220 the network predicts the output results by interpolating from the weight values and the bias values. 221 During the training process, the weight and the bias of the elements are optimized by certain 222 optimization algorithms to achieve the best prediction. Then in the prediction step as shown in Figure 4, the simulator only needs to load the trained weight and bias values into the memory and conductsimple interpolation, which is very cheap in terms of computational time.

In this work, the training process consists of two steps. The first step, which is named the phase classification step, determines the phase condition of the system under the given condition. In the second step, which is named the concentration determination step, the phase ratio, component concentration, and capillary pressure are determined. The input parameters for both steps include

- 229 pressure, temperature, feed concentration and pore radius. The input parameters are all normalized to
- 230 [0,1] scale before being substituted into the network.





233

234 235 Figure 3 Conceptual model of the fully connected neural network.



Figure 4 Conceptual framework of the prediction step.

10

236 **3.2. Phase classification**

The network for the phase classification step consists of six layers, including the input layer (layer 1), the output layer (layer 6) and four hidden layers (layer 2 to 5). The number of input parameters is N_c +3. The input parameters x include the feed concentration, pressure, temperature, and pore radius. All input parameters are normalized to [0,1] scale. The dimension of layer 1 to layer 4 is 64, and the dimension of the output layer is 3. Therefore, the network classifies the phase condition into three types, namely pure vapor phase (V), pure oil phase (L), and double phases (V+L).

243
$$X = \begin{bmatrix} P, T, r, z_1, \dots, z_{N_c} \end{bmatrix}^T$$
 27

The activation function for layer 1 to 4 is ReLU function, as follows

245
$$\operatorname{Re}\operatorname{LU}(x) = \begin{cases} 0 & \text{for } x < 0 \\ x & \text{for } x \ge 0 \end{cases}$$
 28

246 The activation function for the output layer is Softmax function, as follows

247 softmax
$$(x)_{j} = \frac{e^{x_{j}}}{\sum_{k=1}^{K} e^{x_{k}}}$$
 29

where *K* is the total number of parameters and e^x is the exponential function. A detailed structure of the network is as shown in Figure 5.



Figure 5 Structure of the fully connected neural network for the phase classification step. The numbers refer to the dimension of the layers.

254

255 **3.3. Concentration determination**

256 The network for the concentration determination step consists of six layers, including the input 257 layer (layer 1), the output layer (layer 6) and four hidden layers (layer 2 to 5). The dimension, as well as 258 physical meanings of the input parameters of this step, are the same as those of the phase 259 classification step. The dimension of layer 1 to layer 4 is 64, and the dimension of the output layer is $2N_c$ +3, including the capillary pressure P_c , the vapor phase ratio n_V , the oil phase ratio n_L , and the 260 261 component concentration in the vapor phase y_i , $i = 1, ..., N_c$ and oil phase x_i , $i = 1, ..., N_c$. The activation 262 function for layer 1 to 4 is ReLU function, as shown in Equation 28. The activation function for the 263 output layer is Sigmoid equation, as shown in Equation 30.

264 sigmoid
$$(x) = \frac{1}{1 + e^{-x}}$$
 30

A detailed structure of the network is as shown in Figure 6.



Figure 6 Structure of the neural network for the concentration determination step. The numbers
 refer to the dimension of the layers.

271 **3.4. Training**

We have investigated five cases with different combinations of hydrocarbon components. For each case, we use 300,000 training samples generated from the standalone flash calculation module described in Chapter 2. The samples are generated randomly using Latin Hypercube Sampling [41,42] technique. The range of the input parameters is listed in Table 1.

- 276
- 277

Table 1 Range of the parameters of the training samples.

	Unit	Minimum	Maximum
Pressure	MPa	1	80
Temperature	۵°	40	100
Pore radius	nm	30	100
Feed concentration	dimensionless	0	1

We use stochastic gradient descent (SGD) algorithm [43] to train the network on Keras [44] with a GTX 1080Ti GPU of 11 GB in memory. The algorithm of SGD can be briefly described as follows (Bottou 2012). For an object function *Q* with the primary variable **w** of *n* dimensions,

283
$$\Theta(\mathbf{w}) = \frac{1}{n} \sum_{i=1}^{n} \Theta_i(w_i)$$
 31

Instead of optimizing all *n* dimensions at the same time, SGD randomly optimizes a randomly chosen
 group (batch) of the variables using gradient descent optimization, as below

$$286 \qquad w_{t+1} = w_t - \eta \nabla_j \Theta(w_t)$$

where *t* is the number of iteration steps. *j* is the index of a batch. η is the learning rate. After the completion of one epoch, all the training samples are shuffled. Hence, the optimization of one highdimensional problem is effectively converted to the optimization of numerous low-dimensional problems. In this work, we have compared the choice of the learning rate. The optimal value is found to be 0.001. The neural network for the phase classification step and the concentration determination step is trained with 100 epochs, respectively. We use the mean absolute percentage error (MAPE) as a metric (loss function) during the training, which is defined as follows.

294 MAPE =
$$\frac{100\%}{N} \sum_{i=1}^{N} \left| \frac{A_i - F_i}{A_i} \right|$$
 33

295 In the above equation, N refers to the number of testing samples. A and F refer to actual value and 296 predicted (forecast) value, respectively. The accuracy of the training sample is cross validated by K-297 folds approach. The training samples are randomly divided into ten groups. For every ten epochs of the 298 training, one group is chosen for testing and the rest of the nine groups are used for training. The 299 variation of the loss function during the training process for Case 5 is shown in Figure 7. The error 300 metric for each of the five cases is listed in Table 2. According to the results, the accuracy of our neural 301 network is above 97% for the cases we run. We have compared the accuracy of the network with 302 different number of hidden layers and found out network with four hidden layers achieves optimal 303 performance. Generally speaking, more hidden layers (with more degree of freedom) result in deeper 304 network and better accuracy. However, beyond a certain level the addition of more layers cannot 305 contribute to accuracy and may even cause over-fitting issue [12]. We have also compared the 306 performance of different activation functions for the hidden layers, including sigmoid function (as 307 defined in Equation 30), tanh function [12] and ReLU function (as defined in Equation 28) for Case 4. 308 The results are listed in Figure 9, which shows that ReLU function achieves the highest accuracy. 309 However till today the choice of activation function as well as the number of layers is still like an art. 310 Moreover, as expected when the number of hydrocarbon components increases, the accuracy 311 decreases accordingly, due to the increase of the dimensions in the parameter space. In general, the 312 proxy flash calculator based on deep learning techniques is much more accurate than any other

Table 2 Summary of errors of the fully connected network.

		Phase Classification	Concentration Determination	Overall Accuracy
Case index	Feed component	Mean Absolute Percentage Error	Mean Absolute Percentage Error	Mean Absolute Percentage Accuracy
1	C1+C2+C3	0.01%	0.46%	99.53%
2	C1+C2+C3+C6	0.02%	0.73%	99.25%
3	C1+C2+C3+C4+C5	0.02%	1.02%	98.96%
4	C1+C2+C3+C5+C7+C9	0.04%	1.86%	98.10%
5	C1+C2+C3+C4+C5 C8+C9+C10	0.06%	2.24%	97.83%











323 Figure 8 Comparison of the accuracy with different number of hidden layers for Case 4.



Figure 9 Comparison of the performance of different activation functions for the hidden layers in Case 4.

4. Deep learning based flash calculator

331 The trained deep learning (DL) network is implemented in our flash calculation module. The 332 proxy flash calculator provides the initial guess of the equilibrium ratio as well as the capillary pressure, 333 replacing Wilson's equation. Since the phase classification step is of very high accuracy, the phase 334 condition predicted by that step is adopted as the 'final' result. Therefore, if the phase classification step 335 predicts that only one phase exists in the system, the DL proxy calculator directly outputs the results. If, 336 however, the phase classification step predicts that two phases exist in the system, the flash calculator 337 will start the K-value based iteration using the predicted equilibrium ratio and capillary pressure, until 338 global convergence. A simplified and a detailed flowchart of the deep leaning based flash calculator 339 are shown in Figure 10 and Figure 11 respectively.

The comparison between the average number of iterations of the flash calculation with and without DL preconditioning is shown in Table 3. According to the comparison of the numerical performance, the number of iterations has been cut by above 50%. According to the results, DL based proxy calculation effectively reduces the number of iterations of flash calculation and, thus accelerates the reservoir simulation.

Moreover, we have observed that DL based preconditioner effectively improves the stability (convergence) of flash calculation. The large capillary effect causes the flash calculation with Wilson's initial guess to be difficult to get converged, which prohibits its applications. As shown in Table 4, with the implementation of the DL based preconditioner, the ratio of the converged flash calculations among the 300,000 data sets (parameters shown in Table 1) increases from 90% to above 98%. This is also because that the DL based preconditioner provides a much more accurate initial guess to the flash calculation, making it close enough to the real solution for the Newton-based algorithm to converge.



354 Figure 10 Flowchart of the proxy flash calculation in a reservoir simulator.





Case index	Feed component	Iterations without DL preconditioner	Iterations with DL preconditioner
1	C1+C2+C3	3.7	1.3
2	C1+C2+C3+C6	8.6	2.0
3	C1+C2+C3+C4+C5	14.3	2.2

4	C1+C2+C3+C5+C7+C9	17.0	3.6
5	C1+C2+C3+C4+C5 C8+C9+C10	25.8	4.5

367 368

369Table 4 Comparison of the ratio of convergence with and without the number of deep-learning
based preconditioner.370370

Case index	Feed component	Ratio of convergence without DL preconditioner	Ratio of convergence with DL preconditioner
1	C1+C2+C3	96.1%	99.4%
2	C1+C2+C3+C6	94.9%	99.1%
3	C1+C2+C3+C4+C5	93.4%	98.8%
4	C1+C2+C3+C5+C7+C9	92.7%	98.5%
5	C1+C2+C3+C4+C5 C8+C9+C10	91.3%	98.3%

371

372

5. Case study

374 We have implemented the deep-learning based flash calculator into our simulator 375 MSFLOW CO2 and have conducted several case studies to investigate the performance of the deep 376 learning based compositional simulator. In this chapter, all numerical cases are executed by an Intel i7-377 6700 processor with 3.40 GHz. We have investigated the compositional simulation of a fractured 378 reservoir. The reservoir is naturally fractured. A horizontal well is drilled through the reservoir, and a 379 hydraulic fracture is engineered within the reservoir, creating a stimulated reservoir volume (SRV) in the 380 vicinity of the hydraulic fracture. The conceptual model of the problem is shown in Figure 12, in which 381 the green and the orange part indicates the area within and outside the SRV, respectively.

382 The natural fractured reservoir part and the SRV are both modeled as dual-porosity systems. In 383 the dual-porosity system, the fracture network provides flow channel while the matrix rock stores the 384 hydrocarbon. A 'shape-factor' [46-48] is used to quantify the flow between the matrix rock and the 385 fracture network. Wu and Pruess [49] incorporated the shape factor into the integrated finite difference 386 (IFD) framework. Therefore, in this work the single-continuum and dual-porosity model are both 387 discretized using the same IFD approach, as suggested by Wu and Qin [50]. The length of the entire 388 reservoir along x- and y- direction is 540m and the 400m, respectively, while the length of the SRV 389 along x- and y-direction is 120m and 160m, respectively. The conceptual model of the case is shown in 390 Figure 12. The relative permeability of the gas phase and the oil phase is modeled by the classic

Brooks-Corey model [51], as shown in Equation 34 and 35, where S_{or} and S_{gr} refers to the residual saturation of the oil and gas phase, respectively. $k_{ro,max}$ and $k_{rg,max}$ refer to the maximum relative permeability of the oil and gas phase, respectively. n_o and n_r are two constants.

394
$$k_{ro} = k_{ro,max} \left(\frac{S_o - S_{or}}{1 - S_{or} - S_{gr}} \right)^{n_o}$$

395 $k_{rg} = k_{rg,max} \left(\frac{S_g - S_{gr}}{1 - S_{or} - S_{gr}} \right)^{n_g}$
35

396 The initial distribution of components of this case is shown in Table 5. The geomechanical 397 impact is not considered in this case. The input parameters, including the rock properties, are listed in 398 Table 6. We run this case with three different grid block sizes, namely 10 m*10 m, 8 m*8 m and 4 m*4 399 m for 8 years. As the results, the oil pressure fields of the fracture system and the matrix rock at the 400 end of the production are shown in Figure 13. The comparison of the oil saturation fields of the matrix 401 rock system at the end of the first year of production and at the end of the eighth year of production is 402 shown in Figure 14. According to the results, the fractures in the vicinity of the hydraulic fracture get 403 quickly drained by the production, while the pressure inside the matrix rock system declines much 404 slower. As the pressure decreases, the gas phase expands and the oil saturation decreases.

405 We compare three types of initialization strategy of the flash calculation, namely initializing by 406 Wilson's equation, initializing by the primary variable from the previous NR iteration step, and initializing 407 by the DL preconditioner. In the second type, the initial guess of the equilibrium ration of the flash 408 calculation is calculated by the primary variable of the last Newton-Raphson iteration step of the same 409 grid block. In the second, the equilibrium ratio is obtained from the deep learning based proxy flash 410 calculation module. The comparison of the CPU time of the three types with different grid block sizes is 411 shown in Figure 15. According to Figure 15, the DL preconditioner effectively reduces the CPU time by 412 about 10% to 12%, compared to initializing by the equilibrium ratio from the previous iteration step. The 413 results presented in this case show that DL preconditioner is capable of accelerating the performance 414 of large scale compositional simulation for unconventional reservoirs.



- 416 Figure 12 Conceptual model of the case study with the DL based reservoir simulator.
 417

419 Table 5 Initial distribution of components for deep learning based compositional reservoir
 420 simulation case.

Component	Formula	Mole fraction
Methane	CH_4	0.40
Ethane	C_2H_6	0.15
Propane	C ₃ H ₈	0.15
Butane	C_4H_{10}	0.05
n-Pentane	C_5H_{12}	0.05
n-Heptane	C ₇ H ₁₆	0.20

Table Classet		f f	
i able 6 input	parameters	for fractured	reservoir case

Property	Value	Unit
Permeability of the matrix rock	0.1	μd
Porosity of the matrix rock	0.01	dimensionless
Permeability of the hydraulic fracture	100	md
Porosity of the hydraulic fracture	0.2	dimensionless
Permeability of the fractures in SRV	50	md
Porosity of the fractures in SRV	0.1	dimensionless
Permeability of the fractures outside SRV	20	md

Porosity of the fractures outside SRV	0.05	dimensionless
Rock compressibility	0.0	dimensionless
Initial pressure	21.2	MPa
Initial temperature	120	°C
Production pressure	10.2	MPa
Pore radius	50	nm
Residual gas saturation (S_{gr})	0.1	dimensionless
Residual oil saturation (S _{or})	0.1	dimensionless
Maximum gas relative permeability $(k_{r_{g,max}})$	0.7	dimensionless
Maximum gas relative permeability $(k_{ro,max})$	0.9	dimensionless
n_g	2.0	dimensionless
n_o	2.0	dimensionless



Figure 13 Comparison of the oil pressure fields of the matrix rock system and the fracture
 system at the end of the 8-years production. Left: matrix rock system. Right: fracture system.





Figure 14 Comparison of the oil saturation fields of the matrix rock system at the end of the first year of production and at the end of the eighth year of production. Left: end of the first year.
Right: end of the eighth year.





437



Figure 15 Comparison of the CPU time of the compositional reservoir simulation cases initialized with different initial guesses.

- 440
- 441
- 442 6. Summary and Conclusion

To sum up, we have developed a data-based proxy flash calculator to speed up the timeconsuming flash calculation. The proxy flash calculator adopts an initial guess obtained from the deep neural network, the accuracy of which is above 95%. With the implementation of the proxy calculator, the number of iterations of the flash calculation has been effectively reduced by about 50%. Moreover, the stability of the flash calculation has been improved by the DL based preconditioner, with the ratio of convergence increased from 90% to above 98% percent. This work is among the first trials in this area.

449		In the present work, the fully-connected neural network is used for the proxy flash calculator. In			
450	the future, other structures can also be tried and compared, for instance, the convolutional neural				
451	network and the recurrent neural network. Moreover, other portions of the simulator may also be				
452	acce	lerated by the deep learning techniques. For example, the wellbore flow part, which is a very time-			
453	cons	uming simulation of multiphase flow, can also be replaced by a DL based proxy calculator.			
454					
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457					
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581 Appendix A Parameters for flash calculation

Table A.1 Parameters for the calculation of component properties

	Тс (К)	Pc (MPa)	w	Mw (g⋅mol ⁻¹)	a ₀ (KJ·(kg·K) ⁻¹)	a ₁ (KJ·(kg·K) ⁻¹)
CH₄	190.56	4.599	0.0115	16.043	2.191	0.002672
C ₂ H ₆	305.32	4.872	0.0995	30.07	1.651	0.004384
C ₃ H ₈	369.83	4.248	0.1523	44.096	0.79	0.00468
n-C₄H ₁₀	408.14	3.648	0.2002	58.123	0.818	0.004255
n-C₅H ₁₂	469.7	3.37	0.2515	72.15	-0.218	0.001895

n-C ₆ H ₁₄	507.6	3.025	0.3013	86.177	-0.491	0.007187
n-C ₇ H ₁₆	540.2	2.74	0.3495	100.204	-0.756	0.007811
n-C ₈ H ₁₈	568.7	2.49	0.3996	114.231	-0.989	0.00836
n-C ₉ H ₂₀	594.6	2.29	0.4435	128.258	-1.236	0.008951
n-C ₁₀ H ₂₂	617.7	2.11	0.4923	142.285	-1.465	0.009484
CO ₂	304.3	7.39	0.2236	44.01	0.727	0.003722

Table A. 2 Parachor values for all hydrocarbon components

Component	Parachor
CH ₄	77.0
C_2H_6	108.0
C_3H_8	150.3
$n-C_4H_{10}$	203.4
$n-C_5H_{12}$	231.5
n-C ₆ H ₁₄	271.0
$n-C_7H_{16}$	312.5
$n-C_8H_{18}$	351.5
$n-C_9H_{20}$	393.0
$n-C_{10}H_{22}$	617.7